

Universal Unit Dose Card System

Step-By-Step Instructions

To Seal Foil, Blister & Card

STEP 1: Print foil using Universal Unit Dose Software (or use Zebra thermal printer capable of bar coding each dose). See *fig. 1*.



fig. 1

STEP 2: Place blister in special UD paddle and fill with medication(s). See *fig. 2*



fig. 2

STEP 3: Load foil on top of blister - attach tractor feed to side of paddle with pins. See *fig. 3*.



fig. 3

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Step-By-Step Instructions (cont.)

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STEP 4a: Seal for approximately 1 second in an Rx Systems AutoSealer, or 2 seconds in a manual press. See *fig. 4a*.



fig. 4a

STEP 4b: Remove tractor feed from foil. See *fig. 4b*.



fig. 4b

STEP 5: Turn paddle over to flat side. Place foil/blister in card or distribution package of your choice and seal for approximately 1-2 seconds in an Rx Systems AutoSealer, and 3-4 seconds in a manual press. Remove from paddle. See *fig. 5*



fig. 5

To Reclaim sealed blister/foil from card



fig. 6

STEP 6: Pull up from bottom right hand corner and remove sealed medication (See *fig. 6*). If card will not release from blister and foil, place in heat seal for approximately 1-2 seconds.

Consider reducing your seal time on future cards if you have a consistent problem with cards not sealing.